STOCK PARTS

A  12-inch steering wheel
B  Steering shaft, arm; steering blocks
C  13-inch tie rods (2); spherical rod ends (4)
D  ½-inch left and right front spindle brackets
E  14-inch balloon tires, rim and hub, front (2)
F  Pedals, 60-inch brake and throttle cables, wire stops
G  Seat; seatbelt
H  14-inch balloon tires, rim and hub, rear (2)
I  Bearing kits: hanger, two cassettes, bearing (2)
J  4-inch brake drum and 1-inch brake band
K  1 x 36-inch rear axle
L  Uni-Hub for 1-inch axle
M  No. 41 54T sprocket
N  5-foot No. 41 chain
O  12 x 5-inch motor mount
P  Chain guard
Q  1-inch No. 41 clutch
R  Engine (Erz used a 6-hp Tecumseh)
S  Kill-switch kit

FRAME METAL, DIMENSIONS

1 12 feet of 1 x 2-inch 14-gauge steel tubing. Straight cuts at 24, 26, 10 and 10 inches. Angled cuts: two pieces cut at 25½-inch (long face) and 23-inch (short face). Two pieces cut to 12 inches and angled at one end for seat support and steering posts.

2 6 feet of 1 X 1-inch 14-gauge steel tubing. Angled cuts: two pieces cut at 26-inch (long face), 24½-inch (short face).

3 ½-inch steel sheet. Use two 2 x 4-inch pieces to mount the seat and steering posts. Cut pieces of 16-gauge steel sheet for floorboards.

4 3 feet of 2 x 3-inch 14-gauge steel tubing, square-cut to 56 inches for central frame support.